

Technical Data Sheet
Product #HM-2150

DESCRIPTION

This product is an ultra-removable hot melt pressure sensitive adhesive.
FDA Status: The HM2150 meet requirement of CFR21. 175.105

TYPICAL PHYSICAL PROPERTIES AND GENERAL INFORMATION
PROPERTY

RECOMMENDED APPLICATION TEMPERATURE:	320°F (160 °C)
MOLTEN GARDNER COLOR:	1
180 DEGREE PEEL:	<0.05Kg/cm
Loop tack:	<0.24Kg/cm
Shear force:	(180) 2.0Kg/cm
SHELF LIFE:	365 day
VISCOSITY @	302°F (150°C): 1500±500CPS
SOFTENING POINT:	173±50°F (78±10 °C)

Physical properties are tentative pending production history.

CLEANUP INSTRUCTIONS

Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hotmelt to purge the system.

SAFETY INSTRUCTIONS

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

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